

Garant**Indexable insert for turning VBMT 160402, for finish machining, Grade: HB7415-1****Order data**

Order number	261150 HB7415-1
GTIN	4062406749729
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Grade	HB7415-1
Number of changes/inserts	2
Corner radius	0.2 mm
Main application	S
Cutting speed v_c main application	50 - 110 m/min
Secondary application	M
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
Cutting conditions	continuous

ISO code indexable insert	VBMT 160402
Feed f	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Type of product	Indexable insert for turning